

Work Order ID 65823

Wednesday, January 26, 2011 11:10:43 AM



Page 1

Item ID:	D2481	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Mounting Plate					
Start Date:	1/26/2011	Start Qty:	10.00		Cust Item ID:	
Required Date:	2/7/2011	Req'd Qty:	10.00		Customer:	
Reference:						

Approvals:	Process Plan:	<u>M</u>	Date:	<u>11-01-26</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D2481	Rev A1								

100		0.00							
	FLOW WATER JET								
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D2481 <input type="checkbox"/> Dwg Rev: <u>A1</u> <input type="checkbox"/> Prog Rev: <u>A1</u> <input type="checkbox"/> 2-								
<u>304 .063</u>	Debur if necessary								

11-1-28

(33)

110		0.00							
	QC2- Inspect parts off machine FAI/FAIB								
QC	Memo	0.00							
Quality Control									

11-1-28

120		0.00							
	QC8- Inspect parts - second check								
QC	Memo	0.00							
Quality Control									

8 uln/28

(23)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 65823



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Wednesday, January 26, 2011 11:10:44 AM

Item ID: D2481

Accept



Setup Start



Revision ID:

Stop



Item Name: Mounting Plate

Start Date: 1/26/2011 Start Qty: 10.00



Cust Item ID:

Required Date: 2/7/2011 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Deburr if necessary.

140

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

150

0.00



Identify as per dwg & Stock Location: 14

Packaging

Memo

0.00

Packaging

*****STOCK IN LARGE FAB*****

11/1/2011 330

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID 65823

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Wednesday, January 26, 2011 11:10:44 AM

Item ID: D2481

Accept



Setup Start



Revision ID:

Stop



Item Name: Mounting Plate

Start Date: 1/26/2011 Start Qty: 10.00



Cust Item ID:

Required Date: 2/7/2011 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

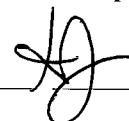


QC

Memo

0.00

Quality Control

11/01/31 
CL 11/01/31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Wednesday, January 26, 2011 11:10:49 AM

Page 1

Work Order ID: 65823



Parent Item: D2481

Parent Item Name: Mounting Plate

Start Date: 1/26/2011

Required Date: 2/7/2011

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP B 05.07.07 Now purchased KJ/JLM
IPP Rev:C 08-03-27 now on water jet DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304S16GA

Purchased

No

100

sf

254.5000

0.0159

0.167368

16



1811-1-28

304/316 Sheet .063

Location

Loc Qty

Loc Code

MAT

254.5

111323

0

116623

254.5

116623

(33)

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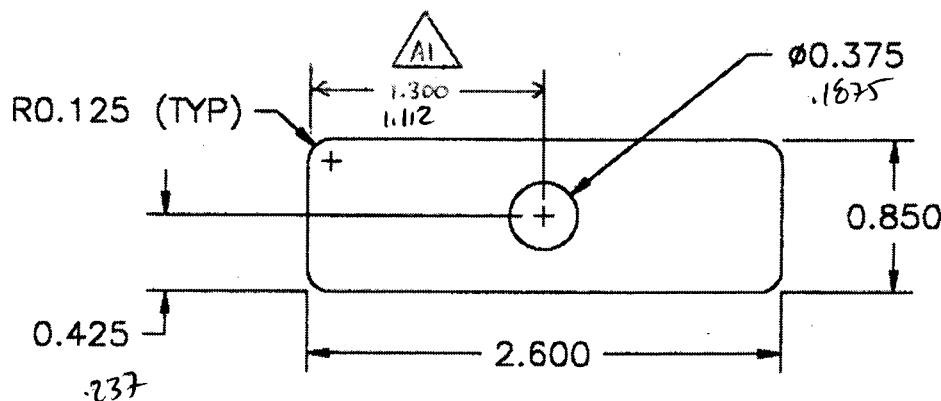
NOTE: Date & initial all entries

DART

DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2481	REV. A SHEET 1 OF 1
DATE 96:05:14		TITLE MOUNTING PLATE	SCALE 1:1
AI <i>CP</i> 02.04.30		ADD 1.300 DIMENSION AND NOTES 2+3	

RELEASED
96/10/02 DS

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 65823

PL 11-01-24NOTES:

- 1) MATERIAL: 304/316 SS 0.063 THICK
- 2) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS IN INCHES

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